The Logical Relationship Between FMEA Elements
(illustration numbers correlate to chapter 6 procedure numbers)

1. System Hierarchy Items
2. Functions
3. Failure Modes
4. Effects
5. Most Serious Effect
6. Classification (optional)
7. Causes
8. Occurrence
9. Controls
10. Detection
11. RPN

Risk reduced to acceptable level

* Recommended Action procedure covered in chapter 7